

Guascor Energy Marine Electric Propulsion Gensets

M No BO

1. Power Definition

Guascor Energy diesel engines ratings stated in this document are based on ISO3046-1:2002(E), ISO3046-3:2006(E) and ISO15550:2002(E) standards. These ratings have been measured (including all engine driven mechanical pumps).

Our Guascor Energy diesel engines are designed following the reference conditions. On vessels approved and/or surveyed by IACS members, "standard design conditions" are to be observed.

Standard reference conditions ISO 15550:2002

| Total barometric pressure: | 100 kPa / 1.000 mbar |
|------------------------------------------------|----------------------|
| Air temperature: | 25°C (77°F) / 298 K |
| Relative humidity: | 30% |
| • Charge air coolant (raw): | 25°C (77°F) / 298 K |
| Charge air coolant (treated): | 29°C (84°F) / 302 K |

Standard design conditions ISO 3046-1:2002 & 3046-3:2006

| • | Total barometric pressure: | 100 kPa / 1.000 mbar |
|---|-------------------------------|----------------------|
| • | Air temperature: | 45°C (113°F) / 318 K |
| • | Relative humidity: | 60% |
| • | Charge air coolant (raw): | 32°C (89°F) / 305 K |
| • | Charge air coolant (treated): | 36°C (96°F) / 309 K |

2. Rating Definition

Diesel Electric Propulsion

COP (continuous power)

Rated power (ISO8528) intended for continuous use in applications requiring uninterrupted service with high load factors for an unlimited number of hours per year; 10% overload available in a period of time of 1/12 operation hours and maximum 25 h/year

| • | Typical load factors: | <80% of rated power 100% of time or 24/24h. |
|---|------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| • | Overload: | 110% overload available 1/12h and max. 25 h/year. |
| • | Operation time: Typical applications: | 5.000 - 8.000 h/year. Ferries, research vessels, passenger cruiser, tugboats, offshore vessels, freighters, and tankers. |

3. Fuel Consumption

The fuel consumption values published in this document have been calculated according to ISO8178 standard E2 test cycles for auxiliary applications. These values must be considered as indicative guidance but not considered absolute values. Fuel consumption may vary as it can be influenced by external factors such as ship application, different environmental conditions, particular propeller design, hull form, etc.

| Conditions | 1 | 2 | 3 | 4 |
|---------------|------|------|------|------|
| % Speed | 100 | 100 | 100 | 100 |
| % Power | 100 | 75 | 50 | 25 |
| Weight Factor | 0.20 | 0.50 | 0.15 | 0.15 |

E2 Test Cycle: Main propulsion engines at constant speed

Fuel consumption rates are based on ISO3046-1 with a tolerance of +5% and is based on diesel gasoil B with LHV 42.700 KJ/kg (18.358 Btu/lb) when used at 29°C (85°F) and weighing 836 g/liter (6.977 lb/US gal).

4. Emission Certifications

IMO (International Maritime Organization)

On January 1, 2000, annex VI of MARPOL 73 / 78 went into effect for all marine diesel engines above 130 kW / 177 HP installed on vessels whose keel is laid after January 1 and which do not operate exclusively in national waters. Current revision (Tier II) entered into force from January 1, 2011.

The Tier III, in force since January 1, 2016, applies only to the specified ships while operating in <u>Emission Control Areas (ECA)</u> established to limit NOx emissions, outside such areas the Tier II controls apply.

- IMO applies to sea going vessels and on engines rated above 130 kW / 177 mHP.
- Emergency on-board engines are exempt to accomplish IMO regulations.

IMO Tier III includes proprietary SCR Design

CCNR (Central Commission for the Navigation on the Rhine)

Effective January 1, 2003, the CCNR regulates exhaust emissions limits for all marine diesel engines above 37kW / 50HP installed on inland waterwaygoing vessels running through the Rhine or its tributary rivers. Members of the CCNR include: Belgium, Netherlands, Germany, France, Luxembourg, and Switzerland. Current revision (CCNR II) entered into force effective January 1, 2007.

- CCNR rules apply to inland waterway-going vessels and on engines rated above 37 kW / 50 mHP.
- Equivalent to EU directive for non-road mobile machinery 97/68/ EC, as amended by directive 2004/26/EC, mutual recognition agreement effective July 1, 2007.

5. Marine Classification Societies

Guascor Energy marine engines, gen-sets and gear boxes are designed and built according to the rules of major marine classification societies worldwide. Approvals from major marine classification societies worldwide include:

- ABS American Bureau of Shipping
- **BV** Bureau Veritas
- LR Lloyds Register

Some marine products or ratings may differ depending upon class society.

For more information on emission or marine classification society certifications, please contact your local Guascor Energy sales representative.

6. Abbreviations

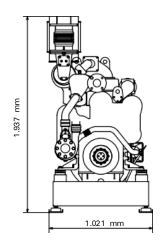
This document contents the following abbreviations which will appear on subsequent pages to identify the emission regulation compliance of each engine type and/or rating.

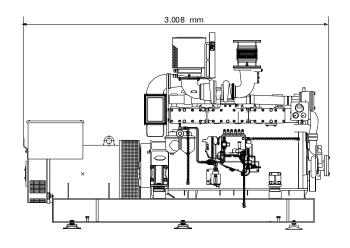
- IMO II IMO Tier II compliant; EIAPP certificates available
- IMO III IMO Tier III compliant; EIAPP certificates available
- CCNR2 CCNR Stage II compliant
- COP Continuous power
- V Volt
- kW Kilowatt
- KVA Kilovolt amper

Extensions of this information should be compared with the specifications indicated in the mentioned standards.

All technical information and data within this document is subject to modification without prior notice.

F/SF180 Series Marine Electric Propulsion Genset





Main data

| Cycle (ISO 8178) | E2 (diesel - electric propulsion) |
|----------------------------|-----------------------------------|
| Disposition / Displacement | 6 L / 17,96 liter |
| Bore and stroke | 152 x 165 mm |
| Cycle | 4-stroke diesel |
| Combustion system | Direct injection |
| Generator characteristics | Synchronous |
| Voltage regulation | AVR electronic |
| Excitation | AREP self-excited, brushless |
| Generator protection | IP23 |
| Heating class | F |
| Insulation class | н |
| Construction | Simple bearing |

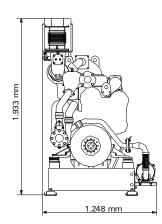
DEP generator set COP ratings

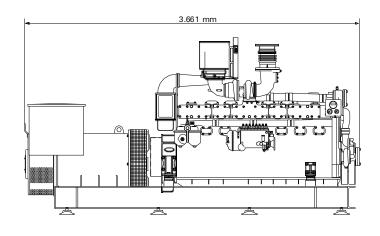
| Engine model | Speed (f) | Electrical power (cosφ 0,8) | | Voltage | Fuel consumption (ISO 8178) | Emissions |
|-----------------|--------------|--------------------------------|-----|---------|-----------------------------------|------------------|
| | | kVA | kWe | V | L/h | |
| F180TA | 1.500 (50Hz) | 345 | 276 | 380 / | 50,6 | |
| CE100TA | | 400 | 320 | 400 | 64,1 | IMO II / IMO III |
| SF180TA | | 460 | 368 | | 66,0 | |
| F180TA | 1.800 (60Hz) | 400 | 320 | 450 / | 62,4 | |
| CE100TA | | 440 | 352 | 480 | 76,6 | IMO II / IMO III |
| SF180TA | | 520 | 416 | | 77,7 | |

Weight

| Dry weight (kg) | 4.410 |
|-----------------|-------|
|-----------------|-------|

F/SF240 Series Marine Electric Propulsion Genset





Main data

| Cycle (ISO 8178) Disposition / Displacement | E2 (diesel - electric propulsion) 8 L / 23,96 liter |
|------------------------------------------------|--------------------------------------------------------|
| Bore and stroke | 152 x 165 mm |
| Cycle | 4-stroke diesel |
| Combustion system | Direct injection |
| Generator characteristics | Synchronous |
| Voltage regulation | AVR electronic |
| Excitation | AREP self-excited, brushless |
| Generator protection | IP23 |
| Heating class | F |
| Insulation class | Н |
| Construction | Simple bearing |

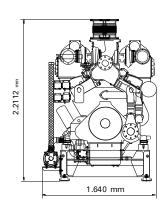
DEP generator set COP ratings

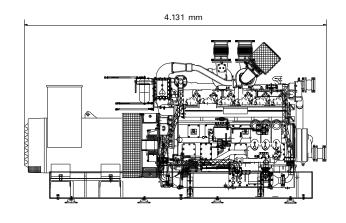
| Engine model | Speed (f) | Electrical power (cosφ 0,8) | | Voltage | Fuel consumption (ISO 8178) | Emissions |
|-----------------|--------------|--------------------------------|-----|-----------|-----------------------------------|------------------|
| | | kVA | kWe | V | L/h | |
| F240TA | 1.500 (50Hz) | 500 | 400 | | 70,8 | |
| | | 600 | 480 | 380 / 400 | 83,9 | IMO II / IMO III |
| SF240TA | | 640 | 512 | | 88,7 | |
| F240TA | 1.800 (60Hz) | 600 | 480 | | 85,8 | IMO II / IMO III |
| | | 650 | 520 | 450 / | 102,7 | |
| SF240TA | | 675 | 540 | 480 | 100,3 | CCNR2 |
| | | 690 | 552 | | 104,7 | IMO II / IMO III |

Weight

| Dry weight (kg) | 5.530 |
|-----------------|-------|
|-----------------|-------|

F/SF360 Series Marine Electric Propulsion Genset





Main data

| Cycle (ISO 8178) | E2 (diesel - electric propulsion) |
|----------------------------|-----------------------------------|
| • | |
| Disposition / Displacement | 12 V / 35,93 liter |
| Bore and stroke | 152 x 165 mm |
| Cycle | 4-stroke diesel |
| Combustion system | Direct injection |
| Generator characteristics | Synchronous |
| Voltage regulation | AVR electronic |
| Excitation | AREP self-excited, brushless |
| Generator protection | IP23 |
| Heating class | F |
| Insulation class | Н |
| Construction | Double bearing |

DEP generator set COP ratings

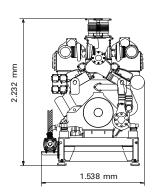
| Engine model | Speed (f) | Electrical power (cosφ 0,8) | | Voltage | Fuel consumption (ISO 8178) | Emissions |
|--------------------|---------------|--------------------------------|-----|-----------|-----------------------------------|-----------------------------|
| | | kVA | kWe | V | L/h | |
| F360TA | | 700 | 560 | | 99,4 | |
| SF360TA | 4 500 (5011.) | 860 | 688 | 380 / 400 | 128,5 | IMO II / IMO III / CCNR2 |
| | 1.500 (50Hz) | 950 | 760 | 380 / 400 | 133,7 | CONTE |
| | | 1000 | 800 | | 140,9 | |
| F360TA | | 830 | 664 | | 123,2 | |
| SF360TA 1.800 (60H | 1.800 (60Hz) | 950 | 760 | 450 / 480 | 149,8 | IMO II / IMO III / CCNR2 |
| | | 1.050 | 840 | | 152,3 | CONTE |

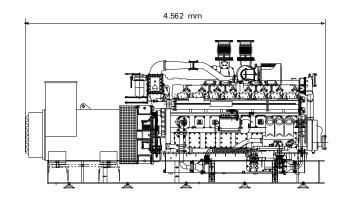
Weight

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| Dry weight (kg) | 8.800 |
|-----------------|-------|
| | |

F/SF480 Series Marine Electric Propulsion Genset





Main data

| Cycle (ISO 8178) | E2 (diesel - electric propulsion) |
|----------------------------|-----------------------------------|
| Disposition / Displacement | 16 V / 47,90 liter |
| Bore and stroke | 152 x 165 mm |
| Cycle | 4-stroke diesel |
| Combustion system | Direct injection |
| Generator characteristics | Synchronous |
| Voltage regulation | AVR electronic |
| Excitation | AREP self-excited, brushless |
| Generator protection | IP23 |
| Heating class | F |
| Insulation class | н |
| Construction | Double bearing |

DEP generator set COP ratings

| Engine model | Speed (f) | Electrica (cosφ | - | Voltage | Fuel consumption (ISO 8178) | Emissions | | |
|-----------------|--------------|--------------------|--------------|---------|-----------------------------------|-----------|-----------------------------|-----------------------------|
| | | kVA | kWe | V | L/h | | | |
| F480TA | 1.500 (50Hz) | 1.000 | 800 | | 140,9 | | | |
| SF480TA | | 1.500 (50Hz) | 1.100 | 880 | 380 / 400 | 169,2 | IMO II / IMO III / CCNR2 | |
| | | | 1.250 | 1.000 | | 174,0 | CCIVITZ | |
| F480TA | | 1.100 | 880 | | 166,6 | | | |
| SF480TA | | 1.800 (60Hz) | 1.800 (60Hz) | 1.300 | 1.040 | 450 / 480 | 202,7 | IMO II / IMO III / CCNR2 |
| | | 1.400 | 1.120 | | 206,9 | CCIVITZ | | |

Weight

| Dry weight (kg) | 9.840 |
|-----------------|-------|
|-----------------|-------|

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